

AA Composites - 0444568646

Marine Epoxy Instructions & Info

5:1 by Weight

Marine Epoxy is an older resin - it commonly used for boat building and general purpose uses.

Mix 5 parts A to 1 Part B by volume. Mix resin and hardener together, the resin will go cloudy - keep mixing until resin goes back to clear *always mix by hand*. Make sure all of the product has been mixed, including scraping the sides of the mixing container. Pour resin and allow to cure.

Depth of Resin: Marine Epoxy can be used to coat and has a maximum depth pour of 6mm

Setting time of Resin: Working time: 40 Minutes
Initial Cure: 18 Hours
Full Cure: 3 Days

*Please note that the resin times are based on 25°C lab tested results and will vary on depth of pour and temperature.

Resin will not set below 10°C, and will take longer in a cooler environment, make sure on cooler days that the resin is in the sun or near heat, you can warm the bottles in hot tap water before pouring to allow the resin to heat up a bit.