

# AA Composites - 0444568646

## Epoxy Foaming Resin Instructions & Info

100:27 by Weight

Epoxy Foaming Resin expands between 7-8 times its volume at ambient temperature

Mix 100 parts A to 27 Part B by Weight. Mix resin and hardener together \*always mix by hand\*. Make sure all of the product has been mixed, including scraping the sides of the mixing container. Pour resin and allow to expand.

**Setting time of Resin:** Full Expansion: 18 Minutes  
De Mold: 3 Hours

**Coverage:** Expands 7-8 times its volume at ambient temperature.

\*Please note that the resin times are based on 25°C lab tested results and will vary on depth of pour and temperature.

Resin will not set below 10°C, and will take longer in a cooler environment, make sure on cooler days that the resin is in the sun or near heat, you can warm the bottles in hot tap water before pouring to allow the resin to heat up a bit.