

# AA Composites - 0444568646

## Polyester Resin Instructions & Info

All products that use M.E.K.P as Hardener

15mls per 1kg

Mix part A to M.E.K.P. Mix resin and hardener together, \*always mix by hand\*. Make sure all of the product has been mixed, including scraping the sides of the mixing container. Pour resin and allow to cure.

**Setting time of Resin:** Gel Time: 35-45 minutes depending on temperature and humidity.

M.E.K.P - is to be used 1-2% or 15-20mls per kilogram depending on temperature and humidity

**\*\*DO NOT USE MORE THAN 20MLS PER KILOGRAM\*\***

\*Please note that the resin times are based on 25°C lab tested results and will vary on depth of pour and temperature.

Resin will not set below 10°C, and will take longer in a cooler environment, make sure on cooler days that the resin is in the sun or near heat, you can warm the bottles in hot tap water before pouring to allow the resin to heat up a bit.