

# AA Composites - 0444568646

## Pour Gloss Instructions & Info

1:1 by Volume

Pour Gloss is used for coatings and shallow pours of things such as jewelry, key chains. It is extremely clear and is to use, the 1:1 mix ratio is simple and quick and great for beginners.

Mix 1 part A to 1 Part B by volume. Mix resin and hardener together, the resin will go cloudy - keep mixing until resin goes back to clear \*always mix by hand\*. Make sure all of the product has been mixed, including scraping the sides of the mixing container. Pour resin and allow to cure.

**Depth of Resin:** Pour Gloss can be used to coat and goes to a maximum pour depth of 5mm

**Setting time of Resin:** Working time: 45 Minutes  
Initial Cure: 18 Hours  
Full Cure: 3 Days

\*Please note that the resin times are based on 25°C lab tested results and will vary on depth of pour and temperature.

Resin will not set below 10°C, and will take longer in a cooler environment, make sure on cooler days that the resin is in the sun or near heat, you can warm the bottles in hot tap water before pouring to allow the resin to heat up a bit.