

AA Composites - 0444568646

Deep Cast Ultra / Super Clear

Instructions & Info

2:1 by Volume

Deep Cast Ultra / Super Clear is our deepest casting resin at 150mm depth pour at once! The difference between Deep Cast Ultra / Super Clear is that Ultra Clear has a gloss finish whereas Super Clear has a matte finish.

Mix 2 parts A to 1 Part B by volume. Mix resin and hardener together, the resin will go cloudy - keep mixing until resin goes back to clear *always mix by hand*. Make sure all of the product has been mixed, including scraping the sides of the mixing container. Pour resin and allow to cure.

Depth of Resin: Deep Cast Ultra / Super Clear minimum depth is 50mm the maximum pour depth is 150mm.

Setting time of Resin: Working time: 2 ¼ Hours

Initial Cure: 24 Hours

Full Cure: 10 Days

*Please note that the resin times are based on 25°C lab tested results and will vary on depth of pour and temperature.

Resin will not set below 10°C, and will take longer in a cooler environment, make sure on cooler days that the resin is in the sun or near heat, you can warm the bottles in hot tap water before pouring to allow the resin to heat up a bit.